



## 2018 NISSAN SENTRA 1.8 SL CVT



Scan QR code for general model information & options

### Your Upgrade Awaits

#### Standard Equipment Included at No Extra Charge

##### MECHANICAL & PERFORMANCE

1.8-Liter DOHC 4-Cylinder Engine  
Xtronic CVT®  
(Continuously Variable Transmission)  
Eco & Sport Drive Modes  
Front & Rear Stabilizer Bars  
Power-Assisted Front & Rear Disc Brakes  
17" Aluminum-Alloy Wheels

##### SAFETY & SECURITY

Driver & Front Passenger,  
Side-Impact, & Curtain Air Bags  
Lower Anchors & Tethers for Children (LATCH)  
Anti-Lock Braking System (ABS)  
Traction Control System (TCS)  
Vehicle Dynamic Control (VDC)  
Electronic Brake Force Distribution (EBD)  
Active Understeer Control (AUC)  
Tire Pressure Monitoring System (TPMS)  
w/ Easy-Fill Tire Alert  
Vehicle Security System  
Nissan Vehicle Immobilizer System  
Blind Spot Warning (BSW)  
Rear Cross Traffic Alert (RCTA)  
Automatic Emergency Braking (AEB)  
RearView Monitor

##### COMFORT & CONVENIENCE

Dual Zone Automatic Temperature Control  
6-Way Power Driver's Seat  
w/ 2-Way Power Lumbar  
Leather-Appointed Seats  
Heated Front Seats  
Sliding Front Armrest  
Rear Seat Center Armrest  
Power Windows w/ Driver's One-Touch  
Auto Up/Down Feature  
Power Door Locks w/ Auto-Locking Feature  
Nissan Intelligent Key® w/ Illuminated  
Push Button Ignition  
Bose® Premium Audio System w/ 8 Speakers  
NissanConnect® w/ Navigation,  
Mobile Apps, and Services\*  
5.8" Color Touch-Screen Display  
SiriusXM® Satellite Radio\*  
SiriusXM® Traffic and Travel Link\*  
Bluetooth® Hands-Free Phone System\*  
Streaming Audio via Bluetooth®  
Sir® Eyes Free\*  
Hands-Free Text Messaging Assistant\*  
NissanConnect® Services Powered by SiriusXM  
Leather-Wrapped Steering Wheel  
w/ Illuminated Audio Controls  
Automatic On/Off Headlights  
Intelligent Auto Headlights (I-AH)  
Cruise Control w/ Illuminated Controls  
5" Advanced Drive-Assist® Display  
Auto-Dimming Rearview Mirror w/ HomeLink®  
Universal Transceiver  
2 Illuminated Rear USB Ports  
60/40 Split Fold-Down Rear Seats  
Power Sliding Glass Moonroof w/ Tilt Feature  
Intelligent Cruise Control (ICC)

##### EXTERIOR

LED Low Beam Projector Headlights  
w/ LED Accents  
Heated Power Outside Mirrors  
w/ LED Turn Signals  
Fog Lights

\*For more information, see dealer,  
owner's manual, or  
[www.NissanUSA.com/connect/important-information](http://www.NissanUSA.com/connect/important-information)

Manufacturer's Suggested  
Retail Base Price: \$23,440.00

Options Included by Manufacturer  
SPLASH GUARDS  
PROTECTION PACKAGE 190.00  
Trunk Protector, Rear Bumper Protector,  
Body Side Moldings  
CARPETED FLOOR MATS 360.00  
with Trunk Mat

DESTINATION CHARGES 885.00

Total\* \$25,075.00

### EPA DOT Fuel Economy and Environment



Gasoline Vehicle

**Fuel Economy**  
**32 MPG**  
combined city/hwy  
**3.1** gallons per 100 miles  
29 city  
37 highway

MIDSIZE CARS range from 14 to 136 MPG. The best vehicle rates 136 MPGe.

**You save  
\$1,250**  
in fuel costs  
over 5 years  
compared to the  
average new vehicle.

**Annual fuel cost  
\$1,100**

**Fuel Economy & Greenhouse Gas Rating** (tailpipe only) **Smog Rating** (tailpipe only)



This vehicle emits 279 grams CO<sub>2</sub> per mile. The best emits 0 grams per mile (tailpipe only). Producing and distributing fuel also create emissions; learn more at [fuelconomy.gov](http://fuelconomy.gov).

Actual results will vary for many reasons, including driving conditions and how you drive and maintain your vehicle. The average new vehicle gets 27 MPG and costs \$6,750 to fuel over 5 years. Cost estimates are based on 15,000 miles per year at \$2.40 per gallon. MPGe is miles per gasoline gallon equivalent. Vehicle emissions are a significant cause of climate change and smog.

**fuelconomy.gov**

Calculate personalized estimates and compare vehicles



### GOVERNMENT 5-STAR SAFETY RATINGS

### DELIVERY

#### Overall Vehicle Score

★★★★★

Based on the combined ratings of frontal, side and rollover.  
Should ONLY be compared to other vehicles of similar size and weight.

#### Frontal

Driver

★★★★★

#### Crash

Passenger

★★★★★

Based on the risk of injury in a frontal impact.  
Should ONLY be compared to other vehicles of similar size and weight.

#### Side

Front seat

★★★★★

#### Crash

Rear seat

★★★★★

Based on the risk of injury in a side impact.

#### Rollover

★★★★★

Based on the risk of rollover in a single-vehicle crash.

Star ratings range from 1 to 5 stars (★★★★★) with 5 being the highest.

Source: National Highway Traffic Safety Administration (NHTSA)

[www.safercar.gov](http://www.safercar.gov) or 1-888-327-4236

This Vehicle qualifies for Nissan's

### Security+Plus Extended Protection Plan

The only service agreement backed by  
Nissan Extended Services North America!  
Ask your dealer for details, or call 1-800-NISSAN-1  
for more information

#### VEHICLE COLORS:

EXT: GUN METALLIC  
INT: CHARCOAL

#### FINAL ASSEMBLY POINT:

AGUAS (ABV.) MEX

#### TRANSPORT METHOD:

TRUCK

#### DEALER:

ADVENTURE NISSAN  
1565 PIERCE STREET  
LARAMIE WY  
82070

VIN: 3N1AB7AP3JY341292  
EMS: 50 STATE EMISSIONS  
MDL: 12318-341292 KAD-G  
OPT: K-B92B93C03L92H11U35  
Z66

20180705224026AS5661

\*Does not include dealer installed options and accessories, local taxes or license fees. This label has been applied pursuant to federal law. Do not remove prior to delivery to the ultimate purchaser.

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